



ISO9001  
ISO6185

**INFLATABLE BOATS**

# ***OWNER' S MANUAL***



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PLEASE READ THIS MANUAL CAREFULLY BEFORE FIXING AND OPERATING YOUR INFLATABLE BOAT. RETAIN IT FOR FUTURE REFERENCE.

## OVER VIEW

I . Basic Information .....	02
a. Model and technical data	
b. Equipment	
c. Ambient temperature	
II .ASSEMBLY AND DISASSEMBLY .....	04
Assembly	
a. General procedure	
b. Floor assembly	
c. Side joiner assembly	
Disassembly	
III.SAFETY .....	07
IV .REPAIR PROCEDURE .....	08
a. Small tear, cuts and puncture	
b. Large tear or cut	
V .WARRANTY .....	08
VI. MAIN BODY OF THE BOATS .....	09

## I. BASIC INFORMATION

## a. Model and technical data

MODEL	OVERALL LENGTH	OVERALL WIDTH	NO. OF CHAMBER	NET WEIGHT	MAX POWER	MAX LOAD	MAX PERSON
HSD-230	230cm/7'6"	131cm/4'4"	3+1	38kg/84lbs	30KW/41HP	350kg/772lbs	2
HSD-270	270cm/8'10"	152cm/4'11"	3+1	48kg/106lbs	7.5KW/10HP	484kg/1067lbs	3.5
HSD-290	290cm/9'6"	152cm/4'11"	3+1	52kg/115lbs	7.5KW/10HP	510kg/1124lbs	4
HSD-320	320cm/10'6"	152cm/4'11"	3+1	55kg/121lbs	11.2KW/15HP	560kg/1233lbs	4.5
HSD-360	360cm/11'9"	166cm/5'5"	3+1	76kg/168lbs	14.9KW/20HP	609kg/1351lbs	5.5
HSD-380	380cm/12'6"	175cm/5'7"	3+1	78kg/172lbs	14.9KW/20HP	727kg/1603lbs	6
HSD-420	420cm/13'9"	186cm/6'3"	3+1	88kg/194lbs	22KW/30HP	1067kg/2350lbs	7
HSD-460	460cm/15'1"	196cm/6'3"	3+1	96kg/211lbs	22KW/30HP	1100kg/2425lbs	8
HSM-230	230cm/7'6"	131cm/4'4"	3+1	36kg/79lbs	30KW/41HP	350kg/772lbs	2
HSM-270	270cm/8'10"	150cm/4'11"	3+1	46kg/101lbs	7.5KW/10HP	484kg/1067lbs	3.5
HSM-290	290cm/9'6"	151cm/4'11"	3+1	52kg/115lbs	7.5KW/10HP	510kg/1124lbs	4
HSM-320	320cm/10'6"	151cm/4'11"	3+1	56kg/123lbs	11.2KW/15HP	560kg/1233lbs	4.5
HSM-360	360cm/11'9"	168cm/5'6"	3+1	68kg/150lbs	14.9KW/20HP	609kg/1351lbs	5.5
HSM-380	380cm/12'6"	168cm/5'6"	3+1	76kg/168lbs	14.9KW/20HP	727kg/1603lbs	6
HSM-420	420cm/13'9"	186cm/6'3"	3+1	88kg/194lbs	22KW/30HP	1067kg/2350lbs	7
HSA-500	500cm/16'5"	206cm/6'10"	4+1	118kg/260lbs	32KW/43HP	1300kg/2866lbs	10
HSA-660	660cm/18'11"	206cm/6'10"	6+1	130kg/286lbs	32KW/43HP	1350kg/2976lbs	10
HSA-600	600cm/19'8"	256cm/8'5"	6+1	145kg/320lbs	38KW/50HP	1400kg/3086lbs	12
HSR-240(PHB)	240cm/7'10"	135cm/4'5"	3	30kg/66lbs	4KW/5HP	450kg/992lbs	2
HSR-290(PHB)	290cm/9'6"	154cm/5'1"	3	55kg/121lbs	7.5KW/10HP	550kg/1212lbs	3
HSR-310(PHB)	310cm/10'2"	154cm/5'1"	3	57kg/125lbs	11.2KW/15HP	600kg/1323lbs	3.5
HSS-200D	200cm/6'6"	131cm/4'4"	3	23kg/50lbs	2.5KW/3.3HP	250kg/551lbs	2
HSS-230D	230cm/7'6"	131cm/4'4"	3	31kg/68lbs	3KW/4HP	350kg/772lbs	2
HSS-250D	250cm/8'2"	152cm/4'11"	3	42kg/93lbs	4.4KW/6HP	450kg/992lbs	3
HSS-260D	260cm/8'6"	152cm/4'11"	3	51kg/112lbs	7.5KW/10HP	500kg/1102lbs	4
HSS-250M	250cm/8'2"	117cm/3'10"	2	23kg/50lbs	2.5KW/3.3HP	250kg/551lbs	2
HSS-230M	230cm/7'6"	125cm/4'1"	3	30kg/66lbs	3KW/4HP	350kg/772lbs	2
HSS-250M	250cm/8'2"	152cm/4'11"	3	40kg/88lbs	4.4KW/6HP	450kg/992lbs	3
HSS-280M	280cm/9'2"	152cm/4'11"	3	50kg/110lbs	7.5KW/10HP	600kg/1323lbs	4
HSD-200	250cm/8'2"	120cm/3'11"	2	20kg/44lbs	2.5KW/3.3HP	250kg/551lbs	1.5
HSD-235	235cm/7'8"	132cm/4'4"	2	26kg/57lbs	3.7KW/5HP	350kg/772lbs	2
HSD-265	265cm/8'8"	132cm/4'4"	2	32kg/71lbs	7.5KW/10HP	484kg/1067lbs	3.5
HSD280	280cm/9'2"	146cm/4'9"	2	38kg/84lbs	7.5KW/10HP	510kg/1124lbs	4
HFF-265	265cm/8'8"	138cm/4'3"	2	23kg/50lbs	1	484kg/1067lbs	3.5
HSB-3P	340cm/11'2"	1	3	15kg/33lbs	1	1	3
HSB-4P	400cm/13'1"	1	3	18kg/39lbs	1	1	4
HSB-5P	500cm/16'5"	1	3	20kg/44lbs	1	1	5
HSK-370	370cm/12'2"	115cm/3'7"	2	27kg/60lbs	1	250kg/551lbs	2
HSK-400	400cm/13'1"	180cm/5'11"	2	60kg/132lbs	1	560kg/1233lbs	8
HUJ	120cm/3'11"	93cm/3'0"	1	5.5kg/12.1lbs	1	1	1
HUJ	118cm/3'10"	96cm/3'2"	2	8kg/17.6lbs	1	1	1

**b. Equipment:**Standard equipment:

1. Two-two pieces aluminum oars
2. Marine grade plywood bench seat
3. Foot pump
4. Repairing Kit
5. Carrying bag

Optional equipment:

1. Optional floor:
  - ◆ plywood floor
  - ◆ aluminum floor
  - ◆ Air mat floor
  - ◆ VIB floor
2. Inflatable thwart: round or square
3. Under seat storage bag.
4. Front storage bag
5. Boat cover
6. Extra seat
7. Canopy

**c. Ambient temperature**

Max: +70°C

Mix: -30°C

## II .ASSEMBLY AND DISASSEMBLY

### Assembly:

#### **a. General procedure:**

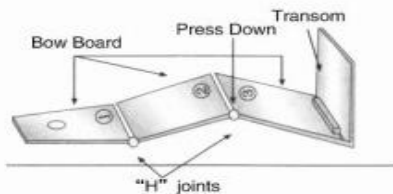
1. Remove any sharp objects from the area where boat will be assembled and inflated.
2. Unfold and spread boat out flat.
3. Half inflated the boat with pump first.
4. Assemble the floor as indicated on the floor.
5. Assemble bench.
6. Full inflated
7. Check the valves make sure no leakage.
8. Ensure that all basic equipment is on board.
9. Do not inflate keel until floor board assembled.

Attention: Do not use a compressed air source to inflate boat, over inflation may result in ruptured seams.

#### **b. Floor assembly:**

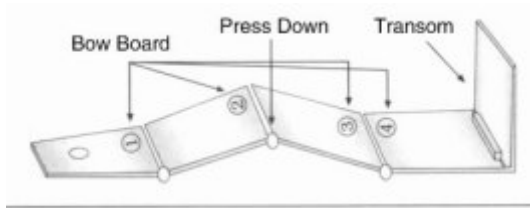
##### **Floor assembly for HSD230 and HSM230.**

- 1.Insert ① floor board in bow of boat.
- 2.Insert ③ floor board into transom of the boat.
- 3.Insert ② floor board into "H" joint attached to ① floor board.
- 4.Insert "H" joint between ② and ③. Press floor board until flat.



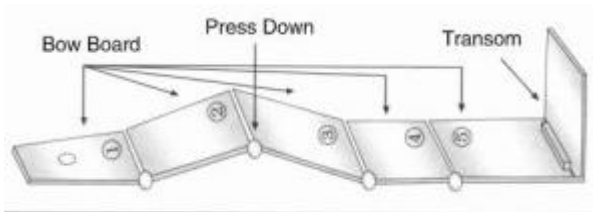
### Floor assembly for HSD270/HSD290/HSD320/HSD360 and HSM270/HSM290/HSM320

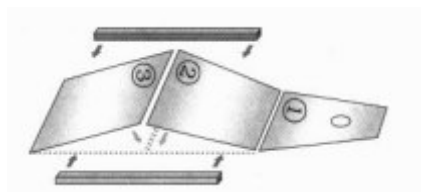
- 1.Insert ① floor board in bow of boat.
- 2.Insert ④ floor board into transom of the boat.
- 3.Insert ② floor board into ① floor board.
- 4.Insert ③ floor board into ② and ④ floor boards and press down until flat.



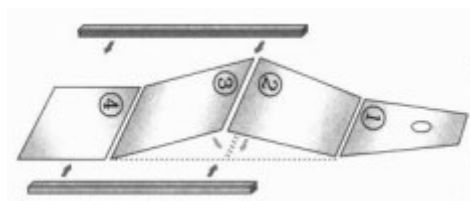
### Floor assembly for HSD380/HSD420 and HSM360/HSM380/HSM420

1. Insert ① and ② in the bow of the boat. ① and ② can be made as one set.
- 2.Insert ⑤ floor board into transom of the boat.
- 3.Insert ③ floor board into ② floor board.
- 4.Insert ④ floor board into ③ and ⑤ floor boards and press down until flat.

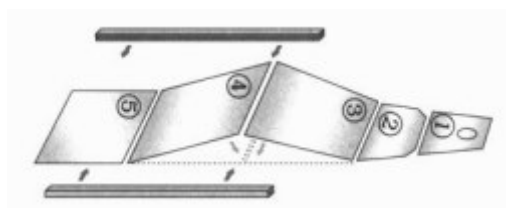




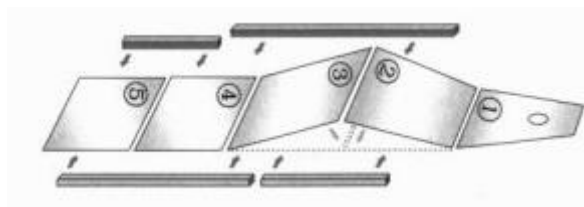
Side joiner assembly for  
HSD230/HSD250  
HSM230/HSM250



Side joiner assembly for  
HSD270/HSD290/HSD320/HSD360  
HSM270/HSM290/HSM320



Side joiner assembly for  
HSM360/HSM380



Side joiner assembly for  
HSD380/HSD420  
HSM420

**NOTE 1:** When installing floor boards, identifying numbers of boards must face up.

**NOTE 2:** Each "H" joint should be installed with larger flat side facing up.

### Disassembly

1. Unscrew all air valves to deflate boat.
2. Remove seat.
3. Remove side joiners from floor boards.
4. Raise the middle floor and detach from "H" joints.
5. Remove floor boards. Remove bow and transom boards last.
6. With bottom side facing down, tuck gunwale tubes into boat. Roll boat from either end and place in carrying bag along with pump and other equipment.

### **III.SAFETY**

1. Ensure that all basic equipment is on board the boat and with no problem.  
Be aware of the possible necessity of additional safety equipment.
2. A boat should not be operated by an individual while under the influence of drugs and alcohol.
3. Weight must be distributed evenly. If lightly loaded and your boat is equipped with a motor do not accelerate suddenly.
4. The carrying capacity and the engine capacity for the boat must not be exceeded.
5. Make yourself aware of the general rules of the waterway and local water conditions before setting out.
6. Always tell someone your time and place of departure. Proposed route and time you expect to return.



## IV.REPAIR PROCEDURE

### Small tear, cuts and puncture

1. The repair of a small leak or puncture can be done with a patch from the repairing kit.
- 2.Both patch and surface on boat must dry.
- 3.Apply a thin ,even coats of adhesive to surface of boat and patch. Wait five minutes before each coat. After three coat, wait 10–15 minutes before placing patch on boat.
- 4.Use hard roller to press patch onto boat skin.
- 5.Wait for at least 24 hours before reinflating the boat.

### Large tear or cut.

- 6.For all large repairs it is recommended that the boat be returned to your dealer.

## V.WARRANTY

1. This warranty for each new inflatable boat to be free from defects in material and workmanship.
2. This warranty shall remain in effect as described below:
  - Hull fabric is covered by 5–year warranty against porosity and rot
  - Hull seams are covered against delamination by a 3–year warranty.

**Remarks:** This warranty applies only to defects in material and workmanship. It does not apply to tear or damage caused by accident, abnormal operation or improper installation.

## VI. MAIN BODY OF THE BOATS:



**Local Dealer:**

**Company:** \_\_\_\_\_

**Add:** \_\_\_\_\_

**Tel:** \_\_\_\_\_

**Fax:** \_\_\_\_\_

**Web:** \_\_\_\_\_

**E-mail:** \_\_\_\_\_